

Fig. 1

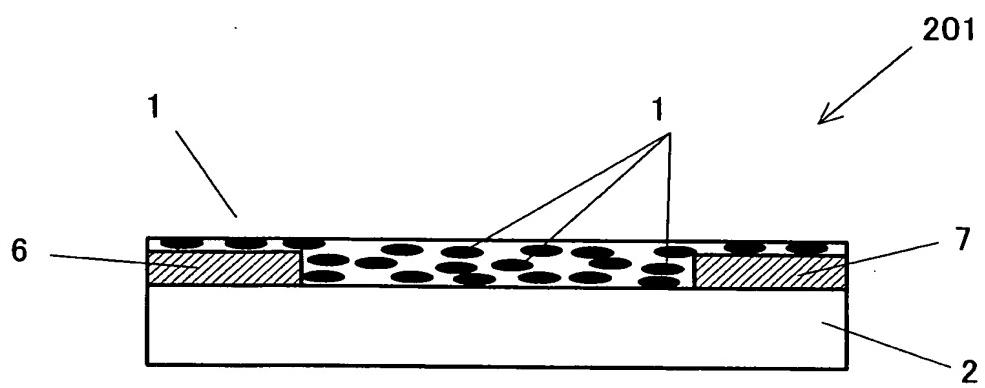
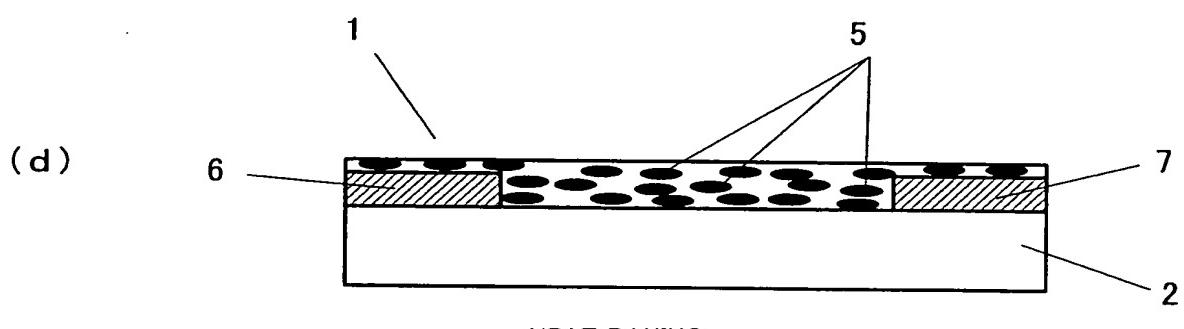
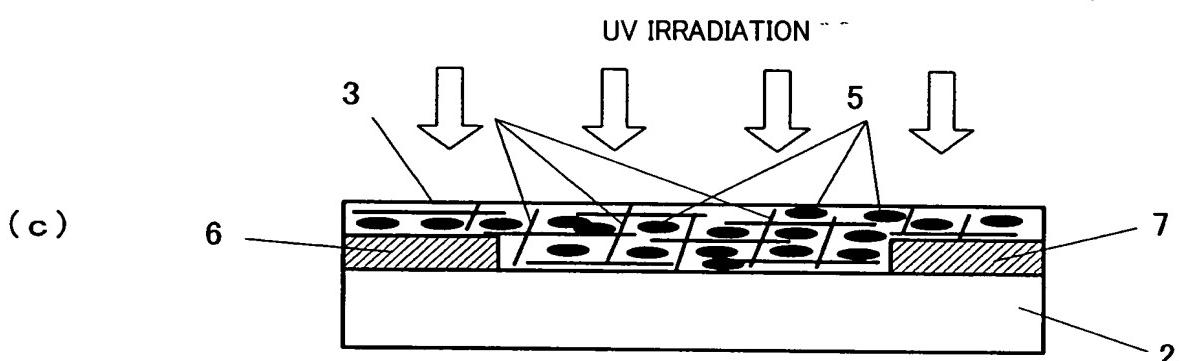
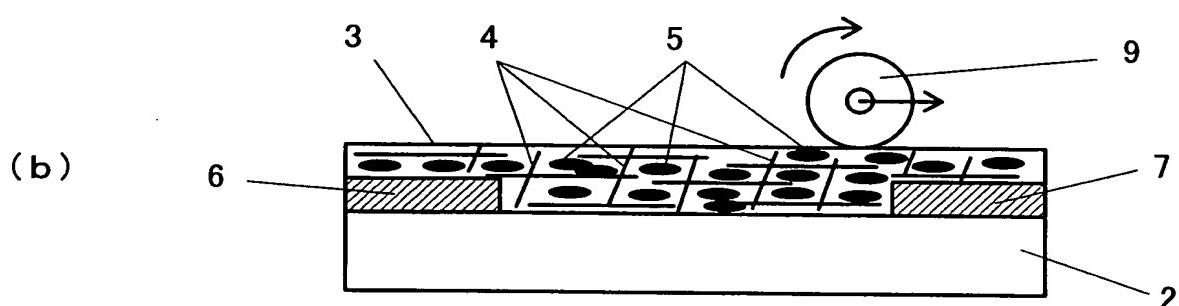
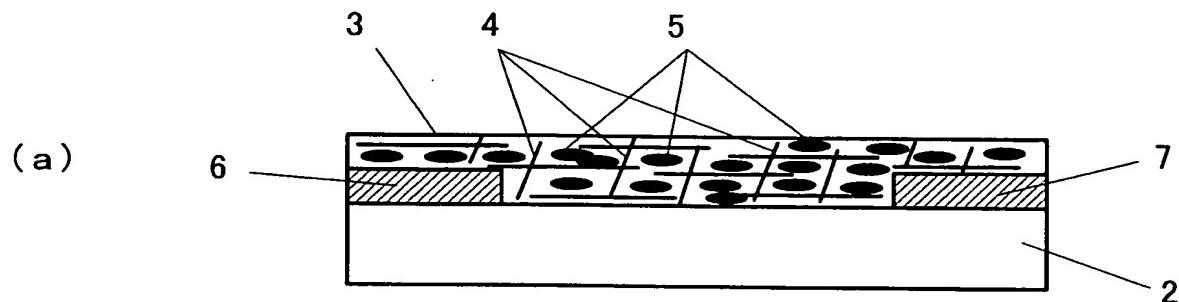


Fig. 2



HEAT BAKING

Fig. 3

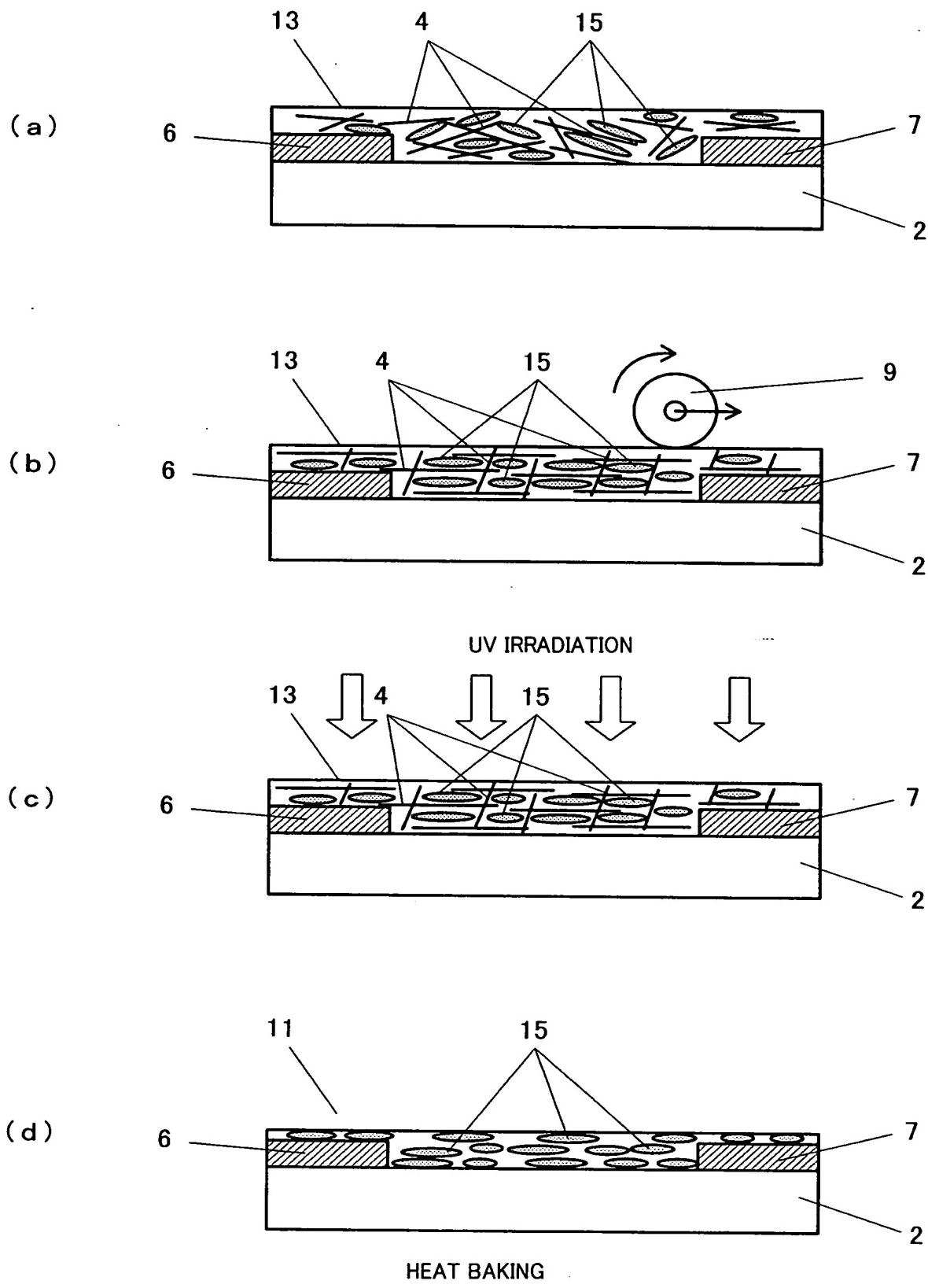


Fig. 4

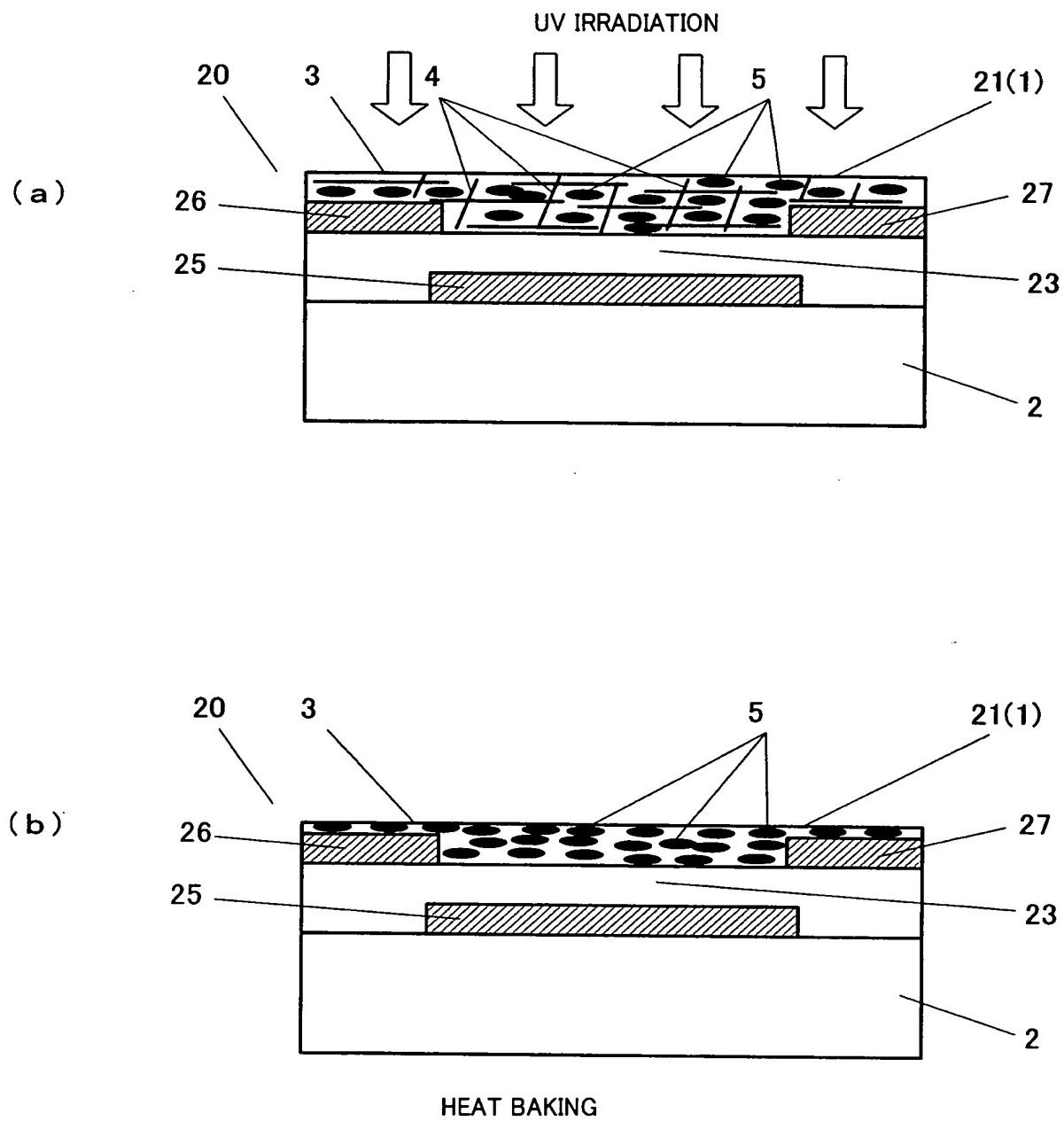
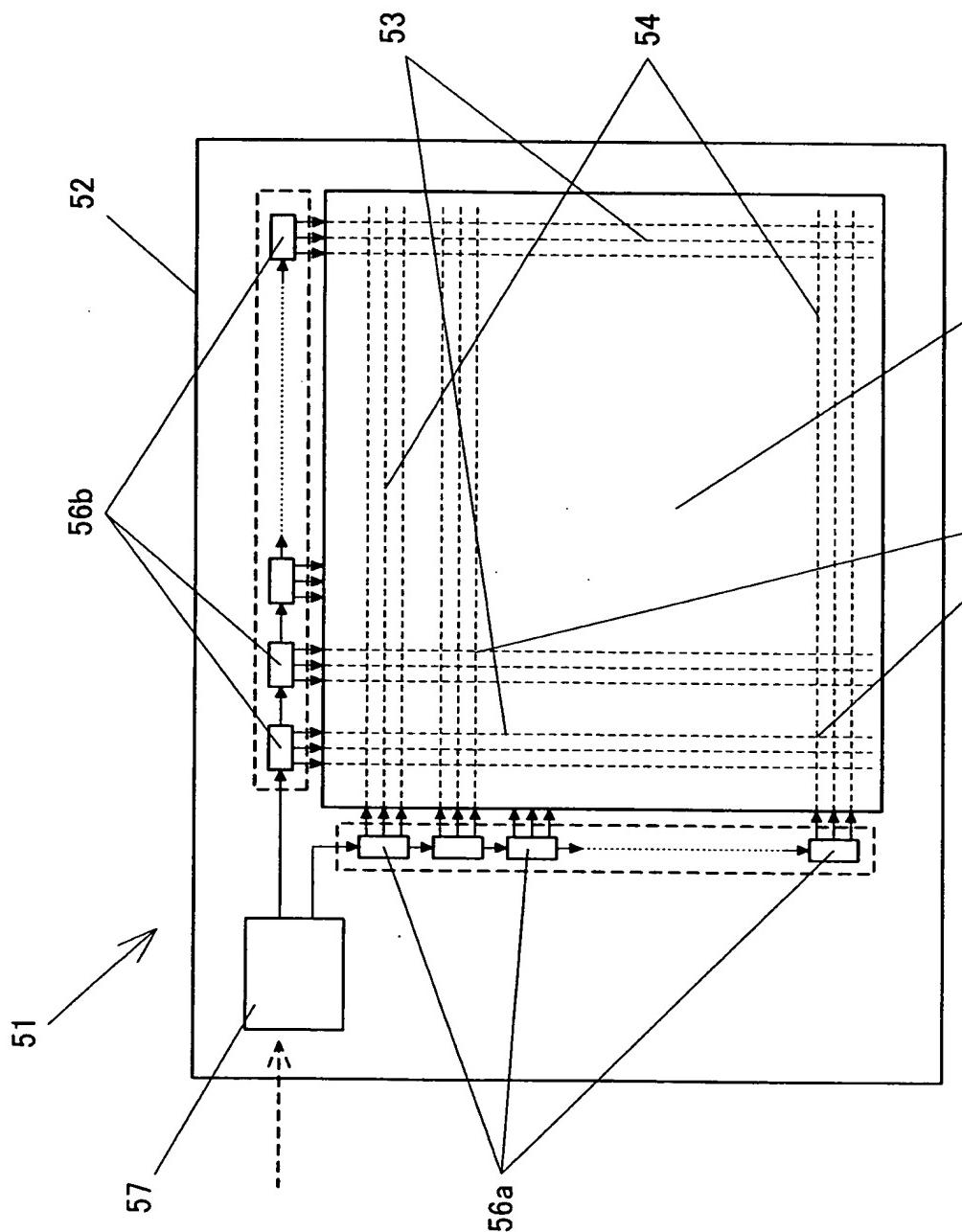


Fig. 5

Fig. 6 55



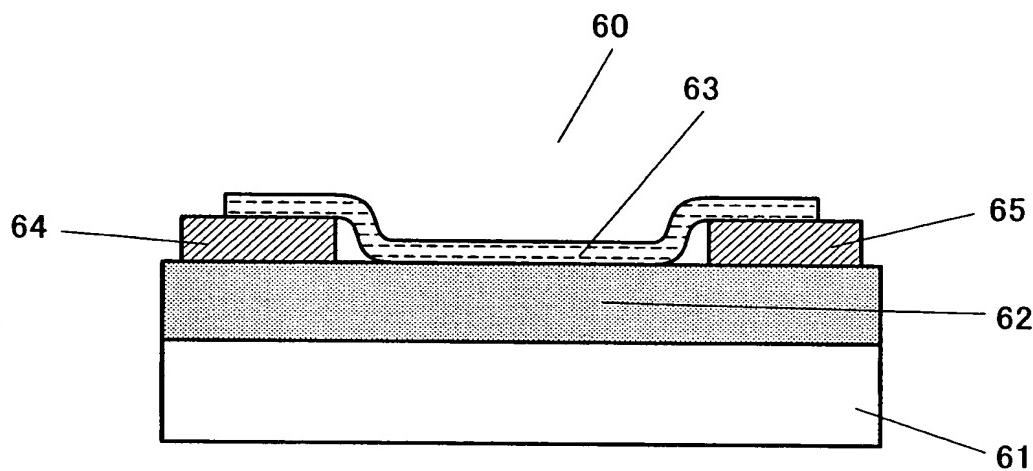


Fig. 7